

Underwater Welding

Amended Guidance

Guidance for the Survey and Construction of Steel Ships Part M

Reason for Amendment

In recent years, there has been increased interest in using underwater welding to repair damaged parts of existing ships, which in turn has led to a corresponding increase in inquiries regarding such welding. The NK Rules, however, is somewhat unclear as to in which cases underwater welding may be applied.

Therefore, relevant requirements are amended to clarify those cases in which underwater welding may be used.

Outline of Amendment

Adds requirements to clarify the cases in which underwater welding may be used to repair minor damage.

Amended Requirements

Guidance for the Survey and Construction of Steel Ships
Part M: M1.1