

Dimensional Tolerances for Stainless Clad Steel Plates

Amended Guidance

Guidance for the Survey and Construction of Steel Ships Part K

Reason for Amendment

Although requirements related to stainless clad steel plates based upon JIS G3601 “Stainless-clad steels” are specified in Chapter 3 of Part K of the Rules for the Survey and Construction of Steel Ships, there are no detailed requirements specified about the minus tolerances of such plates. It is, however, believed that a common application of such requirements is necessary in order to ensure the quality of all such steel products.

Accordingly, in order to clarify the requirements related to stainless clad steel plates, relevant requirements were amended based upon JIS standards, etc. in regard to minus tolerances and based upon requirements related to the rolled steels for hulls in regard to thickness measuring points.

Outline of Amendment

Added requirements related to the dimensional minus tolerances for stainless clad steel plates.

Amended Requirements

Guidance for the Survey and Construction of Steel Ships
Part K: K3.9, Fig.K3.9.9-1