

Range of Approval of Welding Procedures

Amended Guidance

Guidance for the Survey and Construction of Steel Ships Part M

Reason for Amendment

Under the existing approval test requirements for welding procedures, in cases where the welding procedures for butt welding have been approved, fillet welding positions corresponding to the approved butt welding positions are included in such approval. However, it is not clear as to which fillet weld joint corresponds to which welding position.

Accordingly, in cases where a certain type of butt welding is approved, the corresponding approved fillet weld joints have been specified.

Outline of Amendment

In cases where a certain type of butt welding is approved, the corresponding approved fillet weld joints have been specified.