

Mobile Offshore Drilling Units, Work-ships and Special Purpose Barges

Rules for the Survey and Construction of Steel Ships
Part P **2009** **AMENDMENT NO.1**

Approved by Board of Directors on 24th February 2009

ClassNK
NIPPON KAIJI KYOKAI

Rule No.19 15th April 2009

AMENDMENT TO THE RULES FOR THE SURVEY AND CONSTRUCTION OF STEEL SHIPS

“Rules for the survey and construction of steel ships” has been partly amended as follows:

Part P MOBILE OFFSHORE DRILLING UNITS, WORK-SHIPS AND SPECIAL PURPOSE BARGES

Chapter 2 MATERIALS AND WELDINGS

Table P2.1 has been amended as follows.

Table P2.1 Category of rolled steels for hull

Kind of steels	Symbols specified in Part K	Symbols specified in this Part
Mild Steel	<i>KA</i>	<i>KA</i>
	<i>KB</i>	<i>KB</i>
	<i>KD</i>	<i>KD</i>
	<i>KE</i>	<i>KE</i>
High Tensile Steel	<i>KA32,KA36,KA40</i>	<i>KAH</i>
	<i>KD32,KD36,KD40</i>	<i>KDH</i>
	<i>KE32,KE36,KE40</i>	<i>KEH</i>
	<i>KF32,KF36,KF40</i>	<i>KFH</i>
High Strength Quenched and Tempered Rolled Steel	<i>KA43420,KA47460,KA51500</i>	<i>AQ1</i>
	<i>KA56550,KA63620,KA70690</i>	<i>AQ2</i>
	<i>KD43420,KD47460,KD51500</i>	<i>DQ1</i>
	<i>KD56550,KD63620,KD70690</i>	<i>DQ2</i>
	<i>KE43420,KE47460,KE51500</i>	<i>EQ1</i>
	<i>KE56550,KE63620,KE70690</i>	<i>EQ2</i>
	<i>KF43420,KF47460,KF51500</i>	<i>FQ1</i>
	<i>KF56550,KF63620,KF70690</i>	<i>FQ2</i>

Table P2.2 has been amended as follows.

Table P2.2 Material coefficient (K) corresponding to the tensile strength

Kind of steel	Symbols of materials	Coefficient(K)
Mild Steel	<i>KA,KB,KD,KE</i>	1.0
High Tensile Steel	<i>KA32,KD32,KE32,KF32</i>	0.78
	<i>KA36,KD36,KE36,KF36</i>	0.72
	<i>KA40,KD40,KE40,KF40</i>	0.68
High Strength Quenched and tempered Rolled Steel	<i>KA43420,KD43420,KE43420,KF43420</i>	*
	<i>KA47460,KD47460,KE47460,KF47460</i>	*
	<i>KA51500,KD51500,KE51500,KF51500</i>	*
	<i>KA56550,KD56550,KE56550,KF56550</i>	*
	<i>KA63620,KD63620,KE63620,KF63620</i>	*
	<i>KA70690,KD70690,KE70690,KF70690</i>	*
	<i>KA70690,KD70690,KE70690,KF70690</i>	*

Note:

* At the discretion of the Society.

EFFECTIVE DATE AND APPLICATION

1. The effective date of the amendments is 15 April 2009.